



ISO 9001:2015 CERTIFIED      CERTIFICATE OF ANALYSIS

|                       |                                                                                         |  |
|-----------------------|-----------------------------------------------------------------------------------------|--|
| Product Name          | Escitalopram Olefinic impurity                                                          |  |
| Molecular Formula     | C <sub>20</sub> H <sub>21</sub> FN <sub>2</sub> O                                       |  |
| Molecular Weight      | 324.4                                                                                   |  |
| Batch Number          | XX-XXXX                                                                                 |  |
| Batch Quantity        | XXX                                                                                     |  |
| Date of Manufacturing | DD-MM-YYYY                                                                              |  |
| Date of Analysis      | DD-MM-YYYY                                                                              |  |
| Next Retest Date      | DD-MM-YYYY                                                                              |  |
| Catalogue Number      | DCTI-C-2601                                                                             |  |
| CAS Number            | 1370643-22-3                                                                            |  |
| COA Number            | PA-XXXX                                                                                 |  |
| IUPAC Name            | (Z)-4-(4-(dimethylamino)-1-(4-fluorophenyl)but-1-en-1-yl)-3-(hydroxymethyl)benzonitrile |  |
| Storage and Handling  | 2-8°C                                                                                   |  |

| Sl. No | * Test                                        | Result |
|--------|-----------------------------------------------|--------|
|        | Description                                   |        |
| 1.     | Identification i) By IR ii) By NMR iii) By MS | --     |
| 2.     | Chromatographic Purity (% by HPLC)            | --     |

Remarks: \*Test or tests as mentioned above may vary as per the product nature or customer's requirement

| Function      | Compiled by         | Reviewed by         | Reviewed by       | Approved by       |
|---------------|---------------------|---------------------|-------------------|-------------------|
| Name          | xxx                 | xxx                 | xxx               | xxx               |
| Department    | Pharma Standards QC | Pharma Standards QC | Quality Assurance | Quality Assurance |
| Sign and Date |                     |                     |                   |                   |

|                  |                                         |
|------------------|-----------------------------------------|
| Attachments      | IR, NMR, MS spectra, HPLC Chromatogram. |
| Date of Shipment | DD-MMM-YYYY                             |

CIN: U24100TG2008PTC058509  
Servey No: 542/2, IKP Knowledge Park, Koltur Village,  
Shamirpet Mandal, Medchal – Malkajgiri District,  
Hyderabad – 500 101, Telangana, India.  
Tel. No. +918418660700, Fax. +918418660730