


ISO 9001:2015 CERTIFIED

CERTIFICATE OF ANALYSIS

Product Name	Azelastine EP Impurity B	
Molecular Formula	C ₁₄ H ₂₁ N ₃ O (Free base); C ₁₄ H ₂₂ ClN ₃ O (HCl salt)	
Molecular Weight	247.34 (Free base); 283.80 (HCl salt)	
Batch Number	XX	
Batch Quantity	XX	
Date of Manufacturing	XX	
Date of Analysis	XX	
Next Retest Date	XX	
Catalogue Number	DCTI-C-1969	
CAS Number	117078-69-0	
COA Number	XX	
IUPAC Name	N'-(1-methylazepan-4-yl)benzohydrazide hydrochloride	
Storage and Handling	2-8°C	

S. No	* Test	Result
	Description	
1.	Identification i) By IR ii) By NMR iii) By MS	--
2.	Chromatographic Purity (% by HPLC)	--

Remarks: *Test or tests as mentioned above may vary as per the product nature or customer's requirement

Function	Compiled by	Reviewed by	Reviewed by	Approved by
----------	-------------	-------------	-------------	-------------

Name	xxx	xxx	xxx	xxx
Department	Pharma Standards QC	Pharma Standards QC	Quality Assurance	Quality Assurance
Sign and <u>Date</u>				

Attachments	IR, NMR, MS spectra, HPLC Chromatogram.
Date of Shipment:	DD-MMM-YYYY

CIN: U24100TG2008PTC058509

Servey No: 542/2, IKP Knowledge Park, Koltur Village,
Shamirpet Mandal, Medchal – Malkajgiri District,
Hyderabad – 500 101, Telangana, India.
Tel. No. +918418660700, Fax. +918418660730

COA