



ISO 9001:2015 CERTIFIED      CERTIFICATE OF ANALYSIS

|                   |                                                                                                                                                          |  |
|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Product Name      | Alvimopan Metabolite-D5 Formic acid salt                                                                                                                 |  |
| Molecular Formula | C <sub>24</sub> H <sub>26</sub> D <sub>5</sub> NO <sub>5</sub> (Formate Salt) C <sub>23</sub> H <sub>24</sub> D <sub>5</sub> NO <sub>3</sub> (Free base) |  |

| Sl. No | * Test                                        | Result |
|--------|-----------------------------------------------|--------|
|        | Description                                   |        |
| 1.     | Identification i) By IR ii) By NMR iii) By MS | --     |
| 2.     | Chromatographic Purity (% by HPLC)            | --     |

Remarks: \*Test or tests as mentioned above may vary as per the product nature or customer's requirement

| Function      | Compiled by         | Reviewed by         | Reviewed by       | Approved by       |
|---------------|---------------------|---------------------|-------------------|-------------------|
| Name          | xxx                 | xxx                 | xxx               | xxx               |
| Department    | Pharma Standards QC | Pharma Standards QC | Quality Assurance | Quality Assurance |
| Sign and Date |                     |                     |                   |                   |

|                  |                                         |
|------------------|-----------------------------------------|
| Attachments      | IR, NMR, MS spectra, HPLC Chromatogram. |
| Date of Shipment | DD-MMM-YYYY                             |

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